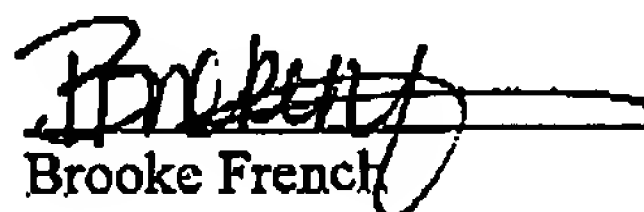


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**CERTIFICATE OF FACSIMILE TRANSMISSION
UNDER 37 CFR §1.8**

I hereby certify that this paper (along with any paper referred to as being attached or enclosed) is being transmitted on the date indicated below via facsimile to the United States Patent and Trademark Office, facsimile number (571) 746-4000.

Date: November 4, 2005
Brooke FrenchIn re application of: **Suzuki, et al**Confirmation No.: **9403**U.S. Application Number: **09/241,989**Art Unit: **2871**Filing Date: **February 2, 1999**Examiner: **Parker, Kenneth**Our Reference Number: **250152-1020**Title: **Optical Film and Liquid Crystal Display Device Using the Film****Revocation of Power of Attorney by Assignee of Interest
Letter of Authority****Total Pages Transmitted (including cover sheet) - 5**

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application: Suzuki, et al

Application No.: 09/241,989

Filed: February 2, 1999

Title: Optical Film and Liquid Crystal Display Device Using the Film

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Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

POWER OF ATTORNEY BY ASSIGNEE OF ENTIRE INTEREST
(REVOCATION OF PRIOR POWERS)

As assignee of record of each of the patent applications listed in the table of attachment A,

REVOCATION OF PRIOR POWERS OF ATTORNEY

all powers of attorney previously given in each of the listed patent applications are hereby revoked, and

NEW POWER OF ATTORNEY

the following attorneys/agents are hereby appointed to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith: I hereby appoint all attorneys of Thomas, Kayden, Horstemeyer & Risley, LLP, who are listed under the USPTO Customer Number shown below as the attorneys to prosecute this application and to transact all business in the United States Patent and Trademark Office connected therewith, recognizing that the specific attorneys listed under that Customer Number may be changed from time to time at the sole discretion of Thomas, Kayden, Horstemeyer & Risley, LLP, and request that all correspondence about the application be addressed to the address filed under the same USPTO Customer Number.

24504

Patent Trademark Office

Please direct all future correspondence and telephone calls to:

Daniel R. McClure, Reg. No. 38,962
THOMAS, KAYDEN, HORSTEMEYER & RISLEY, L.L.P.
100 Galleria Parkway, Suite 1750
Atlanta, Georgia 30339
770-933-9500


ASSIGNEE OF ENTIRE INTEREST

IBM CORPORATION
Old Orchard Road
Armonk, New York 10504

ASSIGNEE CERTIFICATION

The certification under 37 C.F.R. §3.73(b) establishing the right of assignee to take action is attached hereto along with documentation evidencing same. Further, in my official position with International Business Machines Corporation, I am authorized to sign documents and otherwise act on its behalf in connection with the management and handling of patent applications and other intellectual property matters.

Date: November 2, 2005


Lynne D. Anderson
Program Manager, USPTO Liaison
IBM Corporation

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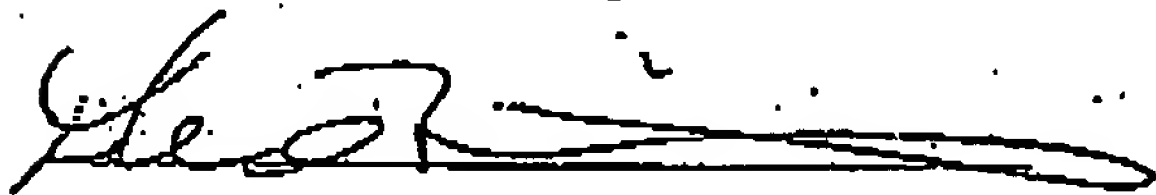
Attachment A

No.	Serial No	Application Title	Filing Date	Assignment (Reel/Frame)
1	09/241,989	OPTICAL FILM AND LIQUID CRYSTAL DISPLAY DEVICE USING THE FILM	2/2/99	6846/0799
2	10/859,779	METHOD AND APPARATUS FOR STACKING SHEETS AND METHOD AND APPARATUS FOR MANUFACTURING LIQUID CRYSTAL DISPLAY PANEL	6/3/04	012445/0737
3	10/735,170	LIQUID CRYSTAL CELL, DISPLAY DEVICE, AND METHOD OF FABRICATING LIQUID CRYSTAL CELL	12/12/03	012169/0945

LETTER OF AUTHORITY

I, Gerald Rosenthal, Vice President, Intellectual Property and Licensing of International Business Machines Corporation (IBM), a New York corporation, do hereby delegate the authority to approve and execute documents on behalf of IBM relating to proceedings in the Patent, Trademark Registration or Copyright Offices servicing any country or region of the world, or to related appeal proceedings, including, but not limited to: petitions; powers of Attorney; authorizations; verification; nominations of representatives; declarations; documents relating to maintenance and defense of the resulting industrial property rights; assignments of rights to apply for and acquire patents and trademark registrations; and evidence of such assignments; requests for the registration of patents as available for licensing; reports of inventions and petitions for waiver of patent rights to any department or agency of the United States Government; and, assignments, licenses and other instruments confirmatory of Government rights in patents and inventions, to Lynne D. Anderson Program Manager, Patent Office Liaison.

Date: April 6, 2004



Gerald Rosenthal
Vice President, Intellectual Property & Licensing
International Business Machines Corporation